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NOTICE OF ALLOWANCE AND FEE(S) DUE

34704

7590

05/06/2009

BACHMAN & LAPOINTE, P.C. 900 CHAPEL STREET SUITE 1201 NEW HAVEN, CT 06510 EXAMINER
SHAKERI, HADI
ART UNIT PAPER NUMBER

3727

DATE MAILED: 05/06/2009

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/618.059	07/11/2003	Brian J. Schwartz	085.10937-US(03-358)	4332

TITLE OF INVENTION: COOLANT NOZZLE

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	08/06/2009

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

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B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and 1/2 the ISSUE FEE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

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Complete and send this form, together with applicable fee(s), to: Mail Mail Stop ISSUE FEE

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NEW HAVEN,	C1 06510						(Depositor's name)
							(Signature)
							(Date)
APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR		ATTO	RNEY DOCKET NO.	CONFIRMATION NO.
10/618,059	07/11/2003	•	Brian J. Schwartz		085.1	.0937-US(03-358)	4332
TITLE OF INVENTION	N: COOLANT NOZZLE						
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nonprovisional	NO	\$1510	\$300	\$0		\$1810	08/06/2009
EXAM	MINER	ART UNIT	CLASS-SUBCLASS				
SHAKEI	RI, HADI	3727	451-449000				
1. Change of correspond CFR 1.363).	ence address or indicatio	n of "Fee Address" (37	2. For printing on the patent front page, list (1) the names of up to 3 registered patent attorneys or agents OR, alternatively, (2) the name of a single firm (having as a member a registered attorney or agent) and the names of up to				
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☐ "Fee Address" indication (or "Fee Address" Indication form PTO/SB/47; Rev 03-02 or more recent) attached. Use of a Customer Number is required.			2 registered patent attorneys or agents. If no name is listed, no name will be printed.				
3. ASSIGNEE NAME A	ND RESIDENCE DATA	A TO BE PRINTED ON	I THE PATENT (print or ty	pe)			
PLEASE NOTE: Un	less an assignee is ident	ified below, no assignee		atent. If an assign	ee is ic	lentified below, the de	ocument has been filed for
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4a. The following fee(s)	are submitted:	41	o. Payment of Fee(s): (Plea	se first reapply ar	ıy prev	iously paid issue fee	shown above)
☐ Issue Fee			☐ A check is enclosed. ☐ Payment by credit card. Form PTO-2038 is attached.				
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			overpayment, to Depo	sit Account Numbe	er	(enclose a	n extra copy of this form).
5. Change in Entity Sta a. Applicant claim	i tus (from status indicate ns SMALL ENTITY stati	/	☐ b. Applicant is no lon	ger claiming SMAI	L EN	ΓΙΤΥ status. See 37 CI	FR 1.27(g)(2).
NOTE: The Issue Fee an interest as shown by the	nd Publication Fee (if req records of the United Sta	uired) will not be accepte tes Patent and Trademark	d from anyone other than t				e assignee or other party in
Authorized Signature				Date			
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an application. Confiden submitting the complete this form and/or suggest Box 1450, Alexandria, V Alexandria, Virginia 223	itiality is governed by 35 d application form to the ions for reducing this bu. Jirginia 22313-1450. DC	U.S.C. 122 and 37 CFR USPTO. Time will vary rden, should be sent to the NOT SEND FEES OR	on is required to obtain of a 1.14. This collection is estable the individual of the chief Information Office COMPLETED FORMS To	ician a benefit by the timated to take 12 ryidual case. Any coer, U.S. Patent and DTHIS ADDRESS	minutes mment Traden S. SENI	to complete, including s to complete, including s on the amount of tir hark Office, U.S. Depa D TO: Commissioner	g gathering, preparing, and ne you require to complete utment of Commerce, P.O. for Patents, P.O. Box 1450.

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10/618,059 07/11/2003		Brian J. Schwartz	085.10937-US(03-358)	4332			
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BACHMAN & I	APOINTE, P.C.	SHAKERI, HADI					
900 CHAPEL STR	REET	ART UNIT	PAPER NUMBER				
SUITE 1201 NEW HAVEN, C	Γ 06510		3727 DATE MAILED: 05/06/200	9			

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 541 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 541 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

	Application No.	Applicant(s)
	10/618,059	SCHWARTZ ET AL.
Notice of Allowability	Examiner	Art Unit
	HADI SHAKERI	3727
The MAILING DATE of this communication appea. All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313 1. This communication is responsive to BPAI Decision 02/27/	(OR REMAINS) CLOSED in this or other appropriate communicat IGHTS. This application is subject and MPEP 1308.	application. If not included ion will be mailed in due course. THIS
	<u> </u>	
2. The allowed claim(s) is/are <u>1-8,14-16 and 18-26</u> .		
 3.	e been received. e been received in Application No. cuments have been received in the of this communication to file a rep dENT of this application. itted. Note the attached EXAMINI es reason(s) why the oath or decla est be submitted. son's Patent Drawing Review (PT . s Amendment / Comment or in the .84(c)) should be written on the dra he header according to 37 CFR 1.12 sit of BIOLOGICAL MATERIA	nis national stage application from the ply complying with the requirements ER'S AMENDMENT or NOTICE OF aration is deficient. TO-948) attached e Office action of awings in the front (not the back) of 21(d). L must be submitted. Note the
Attachment(s) 1. ☐ Notice of References Cited (PTO-892) 2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948) 3. ☐ Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date 4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material /Hadi Shakeri/ Primary Examiner, Art Unit 3727	5. ☐ Notice of Informa 6. ☐ Interview Summa Paper No./Mail I 7. ☒ Examiner's Amer 8. ☐ Examiner's State 9. ☐ Other	ary (PTO-413), Date

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Allowable Subject Matter

1. The period under 37 CFR 1.304 for seeking court review of the decision by the Board of Patent Appeals and Interferences rendered February 27, 2009 has expired and no further action has been taken by appellant. The proceedings as to the rejected claims are considered terminated; see 37 CFR 1.197(b).

The application will be passed to issue on allowed claims 1-8, 14-16 and 18-26, claims 10, 11 and 13 have been cancelled. Prosecution is otherwise closed.

EXAMINER'S AMENDMENT

2. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Mr. Slate on Tuesday April 28, 2009.

The application has been amended as follows:

- Please replace the listing of the claims with the following:
- 1. (Previously presented) An apparatus comprising:
 - a machine tool;
 - an elongate abrasive bit carried by the machine tool; and
 - a nozzle, the nozzle comprising a sintered body having:
 - at least one coolant inlet;
 - a plurality of coolant outlets, no gap in either circumferential direction between sequentially adjacent ones of the outlets being more than 72°;

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internal surface portions defining one or more passageways between the at least one coolant inlet the and at least one coolant outlet; and an aperture accommodating the bit.

- 2. (Previously presented) The apparatus of claim 1 wherein the sintered body is a single unitary piece.
- 3. (Previously presented) The apparatus of claim 1 wherein the one or more passageways includes a plenum surrounding the aperture.
- 4. (Previously presented) The apparatus of claim 1 wherein the plurality of coolant outlets are symmetric around an axis.
- 5. (Previously presented) The apparatus of claim 1 wherein the plurality of coolant outlets are positioned to direct associated coolant outlet streams toward an axis of the bit when said bit is in an installed position.
- 6. (Previously presented) The apparatus of claim 5 wherein the plurality of coolant outlets are elongate.
- 7. (Previously presented) The apparatus of claim 5 wherein the plurality of coolant outlets comprises at least five outlets and the at least one coolant inlet is a single coolant inlet.
- 8. (Previously presented) The apparatus of claim 1 wherein the aperture has a diameter of less then 3cm.
- 9. (Canceled)
- 10. (Canceled)
- 11. (Canceled)

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12. (Canceled)

13. (Canceled)

14. (Previously presented) The apparatus of claim 1 wherein the plurality of coolant outlets are angled to provide essentially total coverage along a length of an abrasive portion of the bit.

- 15. (Previously presented) The apparatus of claim 1 wherein the plurality of coolant outlets provide a redundant coverage around the entire circumference of the bit so that, during a machining operation, the effects of a workpiece blocking one or more sprays of the coolant are limited.
- 16. (Previously presented) An apparatus comprising:

a machine tool;

a rotating abrasive quill carried by the machine tool; and

a nozzle, the nozzle comprising a sintered body and having:

at least one coolant inlet;

at least one coolant outlet discharging a plurality of liquid coolant outlet streams impacting obliquely toward a tip of the quill along a side of the quill;

internal surface portions defining one or more passageways along essentially an entire circumference of the quill between the at least one coolant inlet and the at least one coolant outlet; and

an aperture accommodating the quill.

- 17. (Canceled)
- 18. (Previously presented) The apparatus of claim 16 formed of a sintered ceramic.
- 19. (Previously presented) The apparatus of claim 16 wherein the at least one coolant outlet comprises at least five outlets and the at least one coolant inlet is a single coolant inlet.

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20. (Previously presented) An apparatus comprising:

- a machine tool;
- a rotating abrasive bit carried by the machine tool; and
- a nozzle, the nozzle comprising a sintered body and having:
- a through-aperture accommodating the bit;
- a coolant inlet;

a plurality of coolant outlets at more than one angular position about the through-aperture and oriented to discharge associated coolant outlet streams and having circumferential spacing between each of the outlets and an associated first and second adjacent ones of the outlets on respective first and second sides of said outlet of no more than 72°; and

internal surface portions defining one or more passageways between the coolant inlet and the plurality of coolant outlets.

- 21. (Previously presented) The apparatus of claim 20 wherein the bit is an elongate superabrasive quill.
- 22. (Previously presented) The apparatus of claim 20 wherein the bit has a doubly convex head portion and a distal shaft portion which have an abrasive coating or embedded abrasive particles.
- 23. (Previously presented) The apparatus of claim 20 having a sintered nozzle body.
- 24. (Previously presented) The apparatus of claim 1 wherein the coolant is water based or comprises oil.
- 25. (Previously presented) The apparatus of claim 1 wherein the one or more passageways include:
 - a feed trunk; and
 - a plenum between the feed trunk and the outlets.

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26. (Previously presented) The apparatus of claim 16 wherein the liquid coolant outlet streams have centerlines meeting the bit at an acute angle to a rotational axis of the bit.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Hadi Shakeri whose telephone number is 571-272-4495. The examiner can normally be reached on Monday-Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Monica S. Carter can be reached on 571-272-4475. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

/Hadi Shakeri/ Primary Examiner, Art Unit 3727

April 28, 2009